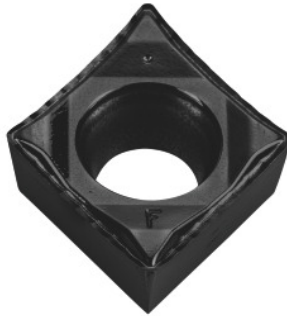


Garant**Indexable insert for turning CC.T 120404, for finish machining, Grade: HB7315-1**

Order data

Order number	260064 HB7315-1
GTIN	4062406769949
Item class	21G

Technical description

Tolerance	G
Tool material	Carbide
Finishing/roughing assignment	Finishing
Main application	N
Corner radius	0.4 mm
Cutting depth a_p	0.05 - 0.5 mm
Grade	HB7315-1
Cutting speed v_c main application	120 - 600 m/min
ISO code indexable insert	CCGT 120404
Chip breaker	AF

Cutting conditions	continuous
Number of changes/inserts	2
Feed f	0.03 - 0.1 mm/rev.
Type of product	Indexable insert for turning